

Machine Automation Controller NX1

Powerful functionality in a compact design



Features

- Fast and accurate control by synchronizing all machine devices with the PLC and Motion Engines
- Three built-in industrial Ethernet ports
- OPC UA server functionality
- Up to 12 axes of control via EtherCAT
- Up to 32 local NX I/O Units
- DC power supply without battery backup
- Fully conforms to IEC 61131-3 standard programming
- PLCopen Function Blocks for Motion Control allow users to create complex programs quickly and easily
- Direct connection to a database, with no special unit, software, or middleware required (NX102-□□20)

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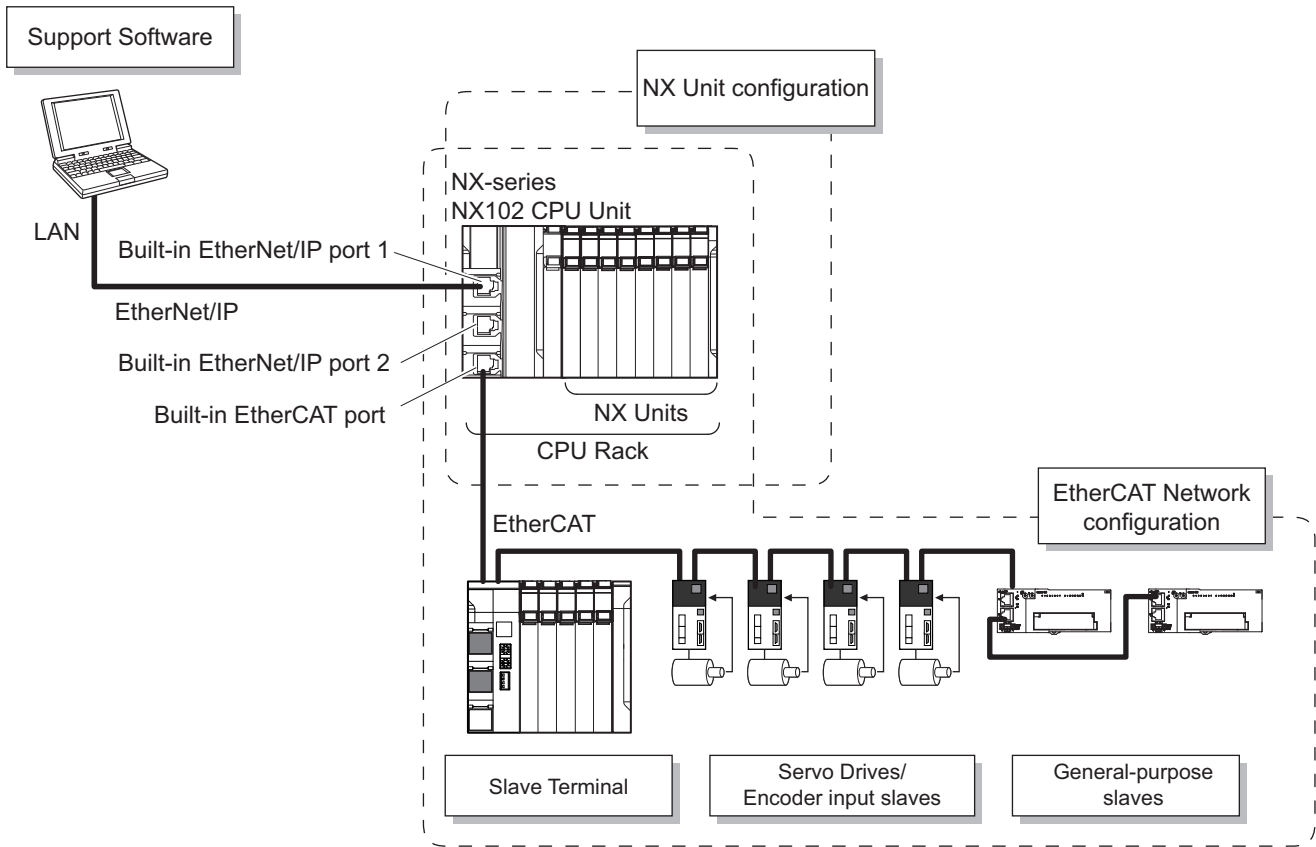
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System Configuration

Basic System Configuration





Ordering Information

International Standards

The standards are abbreviated as follows: U: UL, U1: UL (Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus, UC1: cULus (Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, CE: EU Directives, RCM: Regulatory Compliance Mark and KC: KC Registration. Contact your OMRON representative for further details and applicable conditions for these standards.



NX-series NX102 CPU Units

Product name	Specifications					Model	Standards
	Program capacity	Memory capacity for variables	Maximum number of used real axes				
				Motion control axes	Single-axis position control axes		
NX102 CPU Unit 	5 MB	1.5 MB (Retained during power interruption)/32 MB (Not retained during power interruption)	12	8	4	NX102-1200	UC, CE, RCM, KC
			8	4	4	NX102-1100	
			6	2	4	NX102-1000	
4			0	4	NX102-9000		
NX102 Database Connection CPU Unit [Available soon] 			12	8	4	NX102-1220	
			8	4	4	NX102-1120	
	6	2	4	NX102-1020			
			4	0	4	NX102-9020	




Note: 1. One NX-END02 End Cover is provided with the NX102 CPU Unit.
2. The battery is not mounted when the product is shipped. Refer to the *Battery* for details.

NX Units

Digital Input Units


Product Name	Specifications					Model	Standards
	Number of points	Internal I/O common	Rated input voltage	I/O refreshing method	ON/OFF response time		
DC Input Unit  (Screwless Clamping Terminal Block, 12 mm Width)	4 points	NPN	12 to 24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	20 μs max./400 μs max.	NX-ID3317	UC1, N, L, CE, RCM, KC
			24 VDC		Input refreshing with input changed time only *1	100 ns max./100 ns max.	
		PNP	12 to 24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	20 μs max./400 μs max.	NX-ID3417	
			24 VDC		Input refreshing with input changed time only *1	100 ns max./100 ns max.	
	8 points	NPN	24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	20 μs max./400 μs max.	NX-ID4342	
		PNP				NX-ID4442	
	16 points	NPN	24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	20 μs max./400 μs max.	NX-ID5342	
		PNP				NX-ID5442	
DC Input Unit  (M3 Screw Terminal Block, 30 mm Width)	16 points	For both NPN/PNP	24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	20 μs max./400 μs max.	NX-ID5142-1	UC1, N, L, CE, RCM, KC





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Product Name	Specifications					Model	Standards
	Number of points	Internal I/O common	Rated input voltage	I/O refreshing method	ON/OFF response time		
 (MIL Connector, 30 mm Width)	16 points	For both NPN/PNP	24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	20 μs max./400 μs max.	NX-ID5142-5	UC1, N, L, CE, RCM, KC
	32 points						
 (Fujitsu Connector, 30 mm Width)	32 points	For both NPN/PNP	24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	20 μs max./400 μs max.	NX-ID6142-6	UC1, N, L, CE, RCM, KC
 (Screwless Clamping Terminal Block, 12 mm Width)	4 points	200 to 240 VAC, 50/60 Hz (170 to 264 VAC, ±3 Hz)		Free-Run refreshing	10 ms max./40 ms max.	NX-IA3117	UC1, N, CE, RCM, KC

*1. To use input refreshing with input changed time, the EtherCAT Coupler Unit with unit version 1.1 or later and the Sysmac Studio version 1.07 or higher are required.



Digital Output Units

Product Name	Specifications						Model	Standards
	Number of points	Internal I/O common	Maximum value of load current	Rated voltage	I/O refreshing method	ON/OFF response time		
 (Screwless Clamping Terminal Block, 12 mm Width)	2	NPN	0.5 A/point, 1 A/Unit	24 VDC	Output refreshing with specified time stamp only *1	300 ns max./300 ns max.	NX-OD2154	UC1, N, L, CE, RCM, KC
		PNP					NX-OD2258	
	4	NPN	0.5 A/point, 2 A/Unit	12 to 24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	0.1 ms max./0.8 ms max.	NX-OD3121	
				24 VDC		300 ns max./300 ns max.	NX-OD3153	
		PNP				0.5 ms max./1.0 ms max.	NX-OD3256	
				300 ns max./300 ns max.		NX-OD3257		
	8	NPN	0.5 A/point, 4 A/Unit	12 to 24 VDC	0.1 ms max./0.8 ms max.	NX-OD4121		
		PNP		24 VDC	0.5 ms max./1.0 ms max.	NX-OD4256		
	16	NPN	0.5 A/point, 4 A/Unit	12 to 24 VDC	0.1 ms max./0.8 ms max.	NX-OD5121		
		PNP		24 VDC	0.5 ms max./1.0 ms max.	NX-OD5256		


Product Name	Specifications						Model	Standards
	Number of points	Internal I/O common	Maximum value of load current	Rated voltage	I/O refreshing method	ON/OFF response time		
Transistor Output Unit  (M3 Screw Terminal Block, 30 mm Width)	16	NPN	0.5 A/point, 5 A/Unit	12 to 24 VDC	Switching Synchronous I/O refreshing and Free- Run refreshing	0.1 ms max./ 0.8 ms max.	NX-OD5121-1	UC1, N, L, CE, RCM, KC
		PNP		24 VDC		0.5 ms max./ 1.0 ms max.	NX-OD5256-1	
Transistor Output Unit  (MIL Connector, 30 mm Width)	16	NPN	0.5 A/point, 2 A/Unit	12 to 24 VDC	Switching Synchronous I/O refreshing and Free- Run refreshing	0.1 ms max./ 0.8 ms max.	NX-OD5121-5	UC1, N, L, CE, RCM, KC
		PNP		24 VDC		0.5 ms max./ 1.0 ms max.	NX-OD5256-5	
	32	NPN	0.5 A/point, 2 A/common, 4 A/Unit	12 to 24 VDC		0.1 ms max./ 0.8 ms max.	NX-OD6121-5	
		PNP		24 VDC		0.5 ms max./ 1.0 ms max.	NX-OD6256-5	
Transistor Output Unit  (Fujitsu Connector, 30 mm Width)	32	NPN	0.5 A/point, 2 A/common, 4 A/Unit	12 to 24 VDC	Switching Synchronous I/O refreshing and Free- Run refreshing	0.1 ms max./ 0.8 ms max.	NX-OD6121-6	UC1, N, L, CE, RCM, KC
Relay Output Unit  (Screwless Clamping Terminal Block, 12 mm Width/24 mm Width)	2	Relay type: N.O.	250 VAC/2 A (cosφ=1), 250 VAC/2 A (cosφ=0.4), 24 VDC/2 A, 4 A/Unit	Free-Run refreshing	15 ms max./ 15 ms max.	NX-OC2633	UC1, N, L, CE, RCM, KC	
		Relay type: N.O.+N.C.				NX-OC2733		
	8	Relay type: N.O.	250 VAC/2 A (cosφ=1), 250 VAC/2 A (cosφ=0.4), 24 VDC/2 A, 8 A/Unit	Free-Run refreshing	15 ms max./ 15 ms max.	NX-OC4633	UC1, N, L, CE, EAC, RCM, KC	


*1. To use input refreshing with input changed time, the EtherCAT Coupler Unit with unit version 1.1 or later and the Sysmac Studio version 1.07 or higher are required.

Digital Mixed I/O Units


Product Name	Specifications					Model	Standards
	Number of points	Internal I/O common	Maximum value of load current	I/O refreshing method	ON/OFF response time		
DC Input/Transistor Output Unit  (MIL Connector, 30 mm Width)	Outputs: 16 points Inputs: 16 points	Outputs: NPN Inputs: For both NPN/PNP	Outputs: 12 to 24 VDC Inputs: 24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	Outputs: 0.1 ms max./ 0.8 ms max. Inputs: 20 μs max./ 400 μs max.	NX-MD6121-5	UC1, N, L, CE, RCM, KC
		Outputs: PNP Inputs: For both NPN/PNP	Outputs: 24 VDC Inputs: 24 VDC		Outputs: 0.5 ms max./ 1.0 ms max. Inputs: 20 μs max./ 400 μs max.		
DC Input/Transistor Output Unit  (Fujitsu Connector, 30 mm Width)	Outputs: 16 points Inputs: 16 points	Outputs: NPN Inputs: For both NPN/PNP	Outputs: 12 to 24 VDC Inputs: 24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	Outputs: 0.1 ms max./ 0.8 ms max. Inputs: 20 μs max./ 400 μs max.	NX-MD6121-6	UC1, N, L, CE, RCM, KC

Analog Input Units


Product Name	Specifications									Model	Standards
	Number of points	Input range	Resolution	Conversion value, decimal number (0 to 100%)	Over all accuracy (25°C)	Input method	Conversion time	Input impedance	I/O refreshing method		
Voltage Input Unit 	2	-10 to +10V	1/8000	-4000 to 4000	±0.2% (full scale)	Single-ended input Differential Input	250 μs/point	1MΩ min.	Free-Run refreshing	NX-AD2603	UC1, N, L, CE, RCM, KC
			1/30000	-15000 to 15000	±0.1% (full scale)	Differential Input	10 μs/point		Selectable Synchronous I/O refreshing or Free-Run refreshing	NX-AD2608	
	4		1/8000	-4000 to 4000	±0.2% (full scale)	Single-ended input Differential Input	250 μs/point		Free-Run refreshing	NX-AD3603	
			1/30000	-15000 to 15000	±0.1% (full scale)	Differential Input	10 μs/point		Selectable Synchronous I/O refreshing or Free-Run refreshing	NX-AD3608	
	8		1/8000	-4000 to 4000	±0.2% (full scale)	Single-ended input Differential Input	250 μs/point		Free-Run refreshing	NX-AD4603	
			1/30000	-15000 to 15000	±0.1% (full scale)	Differential Input	10 μs/point		Selectable Synchronous I/O refreshing or Free-Run refreshing	NX-AD4608	

Product Name	Specifications									Model	Standards
	Number of points	Input range	Resolution	Conversion value, decimal number (0 to 100%)	Over all accuracy (25°C)	Input method	Conversion time	Input impedance	I/O refreshing method		
Current Input Unit 	2	4 to 20mA	1/8000	0 to 8000	±0.2% (full scale)	Single-ended input	250 μs/point	250Ω	Free-Run refreshing	NX-AD2203	UC1, N, L, CE, RCM, KC
						Differential Input				NX-AD2204	
			1/30000	0 to 30000	±0.1% (full scale)	Differential Input	10 μs/point		Selectable Synchronous I/O refreshing or Free-Run refreshing	NX-AD2208	
						Single-ended input			250 μs/point	Free-Run refreshing	
	4		1/8000	0 to 8000	±0.2% (full scale)	Differential Input	10 μs/point			Selectable Synchronous I/O refreshing or Free-Run refreshing	
						Single-ended input			Free-Run refreshing	NX-AD3204	
	8		1/8000	0 to 8000	±0.2% (full scale)	Differential Input	250 μs/point		Free-Run refreshing	NX-AD4203	
						Single-ended input			Free-Run refreshing	NX-AD4204	
			1/30000	0 to 30000	±0.1% (full scale)	Differential Input	10 μs/point		Selectable Synchronous I/O refreshing or Free-Run refreshing	NX-AD4208	
						Single-ended input			Free-Run refreshing	NX-AD4204	



Analog Output Units

Product Name	Specifications							Model	Standards
	Number of points	Input range	Resolution	Output setting value, decimal number (0 to 100%)	Over all accuracy (25°C)	Conversion time	I/O refreshing method		
Voltage Output Unit 	2 points	-10 to +10V	1/8000	-4000 to 4000	±0.3% (full scale)	250 μs/point	Free-Run refreshing	NX-DA2603	UC1, N, L, CE, RCM, KC
			1/30000	-15000 to 15000	±0.1% (full scale)	10 μs/point	Selectable Synchronous I/O refreshing or Free-Run refreshing	NX-DA2605	
	4 points		1/8000	-4000 to 4000	±0.3% (full scale)	250 μs/point	Free-Run refreshing	NX-DA3603	
			1/30000	-15000 to 15000	±0.1% (full scale)	10 μs/point	Selectable Synchronous I/O refreshing or Free-Run refreshing	NX-DA3605	



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Product Name	Specifications							Model	Standards
	Number of points	Input range	Resolution	Output setting value, decimal number (0 to 100%)	Over all accuracy (25°C)	Conversion time	I/O refreshing method		
Current Output Unit 	2 points	4 to 20mA	1/8000	0 to 8000	±0.3% (full scale)	250 μs/ point	Free-Run refreshing	NX-DA2203	UC1, N, L, CE, RCM, KC
			1/30000	0 to 30000	±0.1% (full scale)	10 μs/ point	Selectable Synchronous I/O refreshing or Free-Run refreshing	NX-DA2205	
	4 points		1/8000	0 to 8000	±0.3% (full scale)	250 μs/ point	Free-Run refreshing	NX-DA3203	
			1/30000	0 to 30000	±0.1% (full scale)	10 μs/ point	Selectable Synchronous I/O refreshing or Free-Run refreshing	NX-DA3205	

Temperature Control Units

Product name	Specifications								Model	Standards
	Number of channels	Input type	Output	Number of output points	Number of CT input points	Control type	Conversion time	I/O refreshing method		
Temperature Control Unit 2-channel Type 	2	Universal input (thermocouple, resistance thermometer)	Voltage output (for driving SSR)	2	2	Standard control	50 ms	Free-Run refreshing	NX-TC2405	UC1, CE, RCM, KC, EAC
					None	Standard control			NX-TC2406	
			Voltage output (for driving SSR)	4	None	Heating/cooling control			NX-TC2407	
			Linear current output	2	None	Standard control			NX-TC2408	
Temperature Control Unit 4-channel Type 	4	Universal input (thermocouple, resistance thermometer)	Voltage output (for driving SSR)	4	4	Standard control	50 ms	Free-Run refreshing	NX-TC3405	UC1, CE, RCM, KC, EAC
					None	Standard control			NX-TC3406	
			Voltage output (for driving SSR)	8	None	Heating/cooling control			NX-TC3407	
			Linear current output	4	None	Standard control			NX-TC3408	


Temperature Input Units

Product Name	Specifications							Model	Standards
	Number of points	Input type	Resolution (25°C)	Over all accuracy (25°C)	Conversion time	I/O refreshing method	Terminals		
Thermocouple Input type 	2	Thermocouple	0.1°C max. *1	For details, refer to your local OMRON website	250 ms/Unit	Free-Run refreshing	16 Terminals	NX-TS2101	UC1, N, L, CE, RCM, KC
	4						16 Terminals×2	NX-TS3101	
	2		0.01°C max.		16 Terminals		NX-TS2102		
	4				16 Terminals×2		NX-TS3102		
	2		0.001°C max.		16 Terminals		NX-TS2104		
	4				16 Terminals×2		NX-TS3104		
Resistance Thermometer Input type 	2	Resistance Thermometer (Pt100/Pt1000, three-wire) *2	0.1°C max.	For details, refer to your local OMRON website	250 ms/Unit	Free-Run refreshing	16 Terminals	NX-TS2201	UC1, N, L, CE, RCM, KC
	4		16 Terminals×2				NX-TS3201		
	2		0.01°C max.		16 Terminals		NX-TS2202		
	4				16 Terminals×2		NX-TS3202		
	2		0.001°C max.		16 Terminals		NX-TS2204		
	4				16 Terminals×2		NX-TS3204		


*1. The resolution is 0.2°C max. when the input type is R, S, or W.

*2. The NX-TS2202 and NX-TS3202 only support Pt100 three-wire sensor.

Heater Burnout Detection Units


Product Name	Specifications							Model	Standards
	CT input section		Control output section						
	Number of inputs	Maximum heater current	Number of outputs	Internal I/O common	Maximum load current	Rated voltage	I/O refreshing method		
Heater Burnout Detection Unit 	4	50 AAC	4	NPN	0.1 A/point, 0.4 A/Unit	12 to 24 VDC	Free-Run refreshing	NX-HB3101	UC1, N, L, CE, RCM, KC
				PNP		24 VDC		NX-HB3201	

Load Cell Input Unit


Product Name	Specifications					Model	Standards
	Number of points	Conversion cycle	I/O refreshing method *1	Load cell excitation voltage	Input range		
Load Cell Input Unit 	1	125 μs	<ul style="list-style-type: none"> Free-Run refreshing Synchronous I/O refreshing Task period prioritized refreshing 	5 VDC ± 10%	-5.0 to 5.0 mV/V	NX-RS1201	UC1, N, L, CE, RCM, KC

*1. Refer to the *NX-series Load Cell Input Unit User's Manual (W565)* for detailed information on I/O refresh cycle.


Position Interface: Incremental Encoder Input Units

Product Name	Specifications					Model	Standards
	Number of channels	External inputs	Maximum response frequency	I/O refreshing method	Number of I/O entry mappings		
Incremental Encoder Input Unit 	1 (NPN)	3 (NPN)	500 kHz	Free-Run refreshing, Synchronous I/O refreshing	1/1	NX-EC0112	UC1, N, CE, RCM, KC
	1 (PNP)	3 (PNP)					UC1, N, L, CE, RCM, KC
	1	3 (NPN)	4 MHz			NX-EC0132	UC1, N, CE, RCM, KC
		3 (PNP)					UC1, N, L, CE, RCM, KC
	2 (NPN)	None	500 kHz			NX-EC0212	UC1, N, CE, RCM, KC
	2 (PNP)						NX-EC0222

Position Interface: SSI Input Units

Product Name	Specifications					Model	Standards
	Number of channels	Input/Output form	Maximum data length	Encoder power supply	Type of external connections		
SSI Input Unit 	1	EIA standard RS-422-A	32 bits	24 VDC, 0.3 A/CH	Screwless push-in terminal block (12 terminals)	NX-ECS112	UC1, N, L, CE, RCM, KC
	2	EIA standard RS-422-A	32 bits	24 VDC, 0.3 A/CH	Screwless push-in terminal block (12 terminals)		


Position Interface: Pulse Output Units

Product Name	Specifications							Model	Standards	
	Number of channels *1	External inputs	External outputs	Maximum pulse output speed	I/O refreshing method	Number of I/O entry mappings	Control output interface			
Pulse Output Unit 	1 (NPN)	2 (NPN)	1 (NPN)	500 kpps	Synchronous I/O refreshing, Task period prioritized refreshing *2	1/1	Open collector output	NX-PG0112	UC1, N, CE, RCM, KC	
	1 (PNP)	2 (PNP)	1 (PNP)							
	2	5 inputs/CH (NPN)	3 outputs/CH (NPN)	4 Mpps		2/2	Line driver output	NX-PG0232-5	NX-PG0242-5	UC1, CE, RCM, KC
		5 inputs/CH (PNP)	3 outputs/CH (PNP)							
	4	5 inputs/CH (NPN)	3 outputs/CH (NPN)			4/4		NX-PG0332-5		
		5 inputs/CH (PNP)	3 outputs/CH (PNP)						NX-PG0342-5	


*1. This is the number of pulse output channels.

*2. Unit version 1.2 or later and an NX-ECC203 EtherCAT Coupler Unit are required.


Communications Interface Units

Product Name	Serial interface	External connection terminal	Number of serial ports	Communications protocol	Model	Standards
Communications Interface Unit 	RS-232C	Screwless Clamping Terminal Block	1 port	<ul style="list-style-type: none"> • No-protocol • Signal lines 	NX-CIF101	UC1, N, L, CE, RCM, KC
	RS-422A/485					
	RS-232C	D-Sub connector	2 ports		NX-CIF210	




IO-Link Master Unit

Product Name	Specifications			Model	Standards
	Number of IO-Link ports	I/O refreshing method	I/O connection terminals		
IO-Link Master Unit 	4	Free-Run refreshing	Screwless clamping terminal block	NX-ILM400	UC1, N, L, CE, RCM, KC

System Units


Product Name	Specifications	Model	Standards
Additional NX Unit Power Supply Unit 	Power supply voltage: 24 VDC (20.4 to 28.8 VDC) NX Bus power supply capacity: 10 W max.	NX-PD1000	UC1, N, L, CE, RCM, KC

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Product Name	Specifications	Model	Standards
Additional I/O Power Supply Unit 	Power supply voltage: 5 to 24 VDC (4.5 to 28.8 VDC) I/O power feed maximum current: 4 A	NX-PF0630	UC1, N, L, CE, RCM, KC
	Power supply voltage: 5 to 24 VDC (4.5 to 28.8 VDC) I/O power feed maximum current: 10 A	NX-PF0730	UC1, N, L, CE, RCM, KC
I/O Power Supply Connection Unit 	Number of I/O power terminals: IOG: 16 terminals Current capacity of I/O power terminal: 4 A/terminal max.	NX-PC0010	UC1, N, L, CE, RCM, KC
	Number of I/O power terminals: IOV: 16 terminals Current capacity of I/O power terminal: 4 A/terminal max.	NX-PC0020	UC1, N, L, CE, RCM, KC
	Number of I/O power terminals: IOV: 8 terminals, IOG: 8 terminals Current capacity of I/O power terminal: 4 A/terminal max	NX-PC0030	UC1, N, L, CE, RCM, KC
Shield Connection Unit 	Number of shield terminals: 14 terminals (The lower two terminals are functional ground terminals.)	NX-TBX01	UC1, N, L, CE, RCM, KC

EtherCAT Coupler Units


You can use the NX Units via the EtherCAT Coupler Unit that is connected to the built-in EtherCAT port on the CPU Unit.

Product Name	Communications cycle in DC Mode	Current consumption	Maximum I/O power supply current	Model	Standards
EtherCAT Coupler Unit *1 	250 to 4000 μ s *2	1.45 W max.	4 A	NX-ECC201	UC1, N, L, CE, RCM, KC
	250 to 4000 μ s *2		10 A	NX-ECC202	
	125 to 10000 μ s *2	1.25 W max.		NX-ECC203	



*1. One End Cover NX-END01 is provided with the EtherCAT Coupler Unit.

*2. This depends on the specifications of the EtherCAT master. For example, the values are as follows when the EtherCAT Coupler Unit is connected to the built-in EtherCAT port on an NJ5-series CPU Unit: 500 μ s, 1,000 μ s, 2,000 μ s, and 4,000 μ s. Refer to the *NJ/NX-series CPU Unit Built-in EtherCAT Port User's Manual* (Cat. No. W505) for the specifications of the built-in EtherCAT ports on NJ/NX-series CPU Units. This also depends on the unit configuration.

Safety CPU Units



Appearance	Specifications					Model	Standards
	Maximum number of safety I/O points	Program capacity	Number of safety master connections	I/O refreshing method	Unit version		
	256	512 KB	32	Free-Run refreshing	Ver. 1.0	NX-SL3300	UC, N, L, CE, KC
	1,024	2,048 KB	128			NX-SL3500	

Safety Input Units

Appearance	Specifications								Model	Standards
	Number of safety input points	Number of test output points	Internal I/O common	Rated input voltage	OMRON special safety input devices	Number of safety slave connections	I/O refreshing method	Unit version		
	4 points	2 points	Sinking inputs (PNP)	24 VDC	Can be connected.	1	Free-Run refreshing	Ver.1.1	NX-SIH400	*1
	8 points	2 points	Sinking inputs (PNP)	24 VDC	Cannot be connected.	1	Free-Run refreshing	Ver.1.0	NX-SID800	

*1. For details, refer to your local OMRON website.

Safety Output Units

Appearance	Specifications							Model	Standards
	Number of safety output points	Internal I/O common	Maximum load current	Rated voltage	Number of safety slave connections	I/O refreshing method	Unit version		
	2 points	Sourcing outputs (PNP)	2.0 A/point, 4.0 A/Unit at 40°C, and 2.5 A/Unit at 55°C The maximum load current depends on the installation orientation and ambient temperature.	24 VDC	1	Free-Run refreshing	Ver.1.0	NX-SOH200	*1
	4 points	Sourcing outputs (PNP)	0.5 A/point and 2.0 A/Unit	24 VDC	1	Free-Run refreshing	Ver.1.0	NX-SOD400	

*1. For details, refer to your local OMRON website.

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Automation Software Sysmac Studio

Please purchase a DVD and required number of licenses the first time you purchase the Sysmac Studio. DVDs and licenses are available individually. Each model of licenses does not include any DVD.

Product Name	Specification	Number of licenses	Media	Model
Sysmac Studio Standard Edition Ver.1.□□	The Sysmac Studio is the software that provides an integrated environment for setting, programming, debugging and maintenance of machine automation controllers including the NJ/NX-series CPU Units, NY-series Industrial PC, EtherCAT Slave, and the HMI. Sysmac Studio runs on the following OS. Windows 7 (32-bit/64-bit version)/ Windows 8 (32-bit/64-bit version)/ Windows 8.1 (32-bit/64-bit version)/ Windows 10 (32-bit/64-bit version) The Sysmac Studio Standard Edition DVD includes Support Software to set up EtherNet/IP Units, DeviceNet slaves, Serial Communications Units, and Support Software for creating screens on HMIs (CXDesigner). For details, refer to your local OMRON website.	--- (Media only)	DVD	SYSMAC-SE200D
		1 license *1	---	SYSMAC-SE201L

*1. Multi licenses are available for the Sysmac Studio (3, 10, 30, or 50 licenses).

Collection of software functional components Sysmac Library

Please download the Sysmac Library from the following URL and add it to the Sysmac Studio.
http://www.ia.omron.com/sysmac_library/

Product name	Features	Model
SLMP Communications Library	The SLMP Communications Library is used to control communications with Mitsubishi sequencers using the SLMP communications protocol.	SYSMAC-XR017





Recommended EtherCAT and EtherNet/IP Communications Cables


Use Straight STP (shielded twisted-pair) cable of category 5 or higher with double shielding (braiding and aluminum foil tape) for EtherCAT. For EtherNet/IP, required specification for the communications cables varies depending on the baud rate.

For 100BASE-TX/10BASE-T, use an STP (shielded twisted-pair) cable of Ethernet category 5 or higher.

In the table, materials indicated available for EtherNet/IP 100BASE-TX are available for both of 100BASE-TX and 10BASE-T.

Cables with Connectors (For EtherCAT only)

Item	Appearance	Recommended manufacturer	Cable length (m)	Model
Cable with Connectors on Both Ends (RJ45/RJ45) Standard RJ45 plugs *1 Wire gauge and number of pairs: AWG26, 4-pair cable Cable sheath material: LSZH *2 Cable color: Yellow *3		OMRON	0.3	XS6W-6LSZH8SS30CM-Y
			0.5	XS6W-6LSZH8SS50CM-Y
			1	XS6W-6LSZH8SS100CM-Y
			2	XS6W-6LSZH8SS200CM-Y
			3	XS6W-6LSZH8SS300CM-Y
			5	XS6W-6LSZH8SS500CM-Y
Cable with Connectors on Both Ends (RJ45/RJ45) Rugged RJ45 plugs *1 Wire gauge and number of pairs: AWG22, 2-pair cable Cable color: Light blue		OMRON	0.3	XS5W-T421-AMD-K
			0.5	XS5W-T421-BMD-K
			1	XS5W-T421-CMD-K
			2	XS5W-T421-DMD-K
			5	XS5W-T421-GMD-K
			10	XS5W-T421-JMD-K
Cable with Connectors on Both Ends (M12 Straight/M12 Straight) Shield strengthening connector cable *4 M12/Smartclick connectors Wire gauge and number of pairs: AWG22, 2-pair cable Cable color: Black		OMRON	0.5	XS5W-T421-BM2-SS
			1	XS5W-T421-CM2-SS
			2	XS5W-T421-DM2-SS
			3	XS5W-T421-EM2-SS
			5	XS5W-T421-GM2-SS
			10	XS5W-T421-JM2-SS
Cable with Connectors on Both Ends (M12 Straight/RJ45) Shield strengthening connector cable *4 M12/Smartclick connector and rugged RJ45 plug Wire gauge and number of pairs: AWG22, 2-pair cable Cable color: Black		OMRON	0.5	XS5W-T421-BMC-SS
			1	XS5W-T421-CMC-SS
			2	XS5W-T421-DMC-SS
			3	XS5W-T421-EMC-SS
			5	XS5W-T421-GMC-SS
			10	XS5W-T421-JMC-SS

Item	Appearance	Recommended manufacturer	Cable length (m)	Model
Cable with Connectors on Both Ends (RJ45/RJ45) Rugged standard RJ45 plugs *5 Wire gauge and number of pairs: AWG22, 2-pair cable Cable color: Yellow		3M Japan Limited	0.25	3RHS4-1100-0.25M
			0.5	3RHS4-1100-0.5M
			1	3RHS4-1100-1M
			2	3RHS4-1100-2M
			5	3RHS4-1100-5M
			10	3RHS4-1100-10M

*1. Cables with standard RJ45 plugs are available in the following lengths: 0.2 m, 0.3 m, 0.5 m, 1 m, 1.5 m, 2 m, 3 m, 5 m, 7.5 m, 10 m, 15 m, 20 m. Cables with rugged RJ45 plugs are available in the following lengths: 0.3 m, 0.5 m, 1 m, 2 m, 3 m, 5 m, 10 m, 15 m. For details, refer to the *Industrial Ethernet Connectors Catalog* (Cat. No. G019).

*2. The lineup features Low Smoke Zero Halogen cables for in-cabinet use and PUR cables for out-of-cabinet use. Although the LSZH cable is single shielded, its communications and noise characteristics meet the standards.

*3. Cables colors are available in yellow, green, and blue.

*4. For details, contact your OMRON representative.

*5. Cables are available from 0.25 m to 100 m. Ask the manufacturer for details.


Cables / Connectors (For EtherCAT or EtherNet/IP (100BASE-TX))

Wire Gauge and Number of Pairs: AWG24, 4-pair Cable

Item	Appearance	Recommended manufacturer	Model
Cables	---	Hitachi Metals, Ltd.	NETSTAR-C5E SAB 0.5×4P *1
	---	Kuramo Electric Co.	KETH-SB *1
	---	SWCC Showa Cable Systems Co.	FAE-5004 *1
RJ45 Connectors	---	Panduit Corporation	MPS588-C *1

*1. We recommend you to use above cable and connector together.

Wire Gauge and Number of Pairs: AWG22, 2-pair Cable

Item	Appearance	Recommended manufacturer	Model
Cables	---	Kuramo Electric Co.	KETH-PSB-OMR *1
	---	JMACS Japan Co., Ltd.	PNET/B *1
RJ45 Assembly Connector		OMRON	XS6G-T421-1 *1
Cable	---	3M Japan Limited	79100-IE4P-F1-YE *2
RJ45 Assembly Connector	---	3M Japan Limited	3R104-1110-000AM *2

*1. We recommend you to use the above Cable and OMRON's RJ45 Assembly Connector together.

*2. We recommend you to use the above Cable and 3M's RJ45 Assembly Connector together.

Note: Connect both ends of cable shielded wires to the connector hoods.

Memory Cards

Product name	Specifications	Model
Memory Card	SD Memory Card, 2 GB	HMC-SD291
	SDHC Memory Card, 4 GB	HMC-SD491

Electrical and Mechanical Specifications

Item		Specification
Model		NX102-□□□□
Enclosure		Mounted in a panel
Dimensions (mm) *1		72 × 100 × 90 mm (W×H×D)
Weight *2		390 g max.
Unit power supply	Power supply voltage	24 VDC (20.4 to 28.8 VDC)
	Unit power consumption *3	5.80 W max.
	Inrush current *4	For cold start at room temperature: 10 A max./0.1 ms max. and 2.5 A max./150 ms max.
	Current capacity of power supply terminal *5	4 A max.
	Isolation method	No isolation: between the Unit power supply terminal and internal circuit
Power supply to the NX Unit power supply	NX Unit power supply capacity	10 W max.
	NX Unit power supply efficiency	80%
	Isolation method	No isolation: between the Unit power supply terminal and NX Unit power supply
I/O Power Supply to NX Units		Not provided *6
External connection terminal	Communication connector	RJ45 for EtherNet/IP Communications × 2 RJ45 for EtherCAT Communications × 1
	Screwless clamping terminal block	For Unit power supply input and grounding (Removable)
	Output terminal (service supply)	Not provided
	RUN output terminal	Not provided
	NX bus connector	32 NX Units can be connected

*1. Includes the End Cover, and does not include projecting parts.

*2. Includes the End Cover. The weight of the End Cover is 82 g.

*3. Includes an SD Memory Card. The NX Unit power consumption to NX Units is not included.

*4. The inrush current that occurs when the supplied power is changed to ON from a continuous OFF state.

The inrush current may vary depending on the operating condition and other conditions. Therefore, select fuses, breakers, and external power supply devices that have enough margin in characteristic and capacity, considering the condition under which the devices are used.

In particular, in case when you insert a switch to turn ON/OFF the DC power supplied from an external power supply, if the duration of an ON-OFF-ON cycle is one second or less, the inrush control circuit may not function, which cause an inrush current of approximately 30 A/0.3 ms.

*5. The amount of current that can be passed constantly through the terminal. Do not exceed this current value when you use a through-wiring for the Unit power supply.

*6. When the type of the I/O power supply to NX Units you use is the supply from NX bus, an Additional I/O Power Supply Unit is required. Refer to *NX-series NX102 CPU Unit Hardware User's Manual (W593)* for details.

General Specifications

Item		Specification
Enclosure		Mounted in a panel
Grounding method		Ground to less than 100 Ω.
Operating environment	Ambient operating temperature	0 to 55°C
	Ambient operating humidity	10% to 95% (with no condensation)
	Atmosphere	Must be free from corrosive gases.
	Ambient storage temperature	-25 to 70°C (excluding battery)
	Altitude	2,000 m max.
	Pollution degree	2 or less: Conforms to JIS B3502 and IEC 61131-2.
	Noise immunity	2 kV on power supply line (Conforms to IEC61000-4-4.)
	Overvoltage category	Category II: Conforms to JIS B3502 and IEC 61131-2.
	EMC immunity level	Zone B
	Vibration resistance	Conforms to IEC 60068-2-6. 5 to 8.4 Hz with 3.5-mm amplitude, 8.4 to 150 Hz, acceleration of 9.8 m/s ² 100 min each in X, Y, and Z directions (10 sweeps of 10 min each = 100 min total)
Battery	Life	5 years (Power ON time rate 0% (power OFF))
	Model	CJ1W-BAT01 (sold separately)
Applicable standards *1	EU Directives	EN 61131-2
	cULus	Listed UL 61010-2-201 and ANSI/ISA 12.12.01
	Shipbuilding Standards	---
	Other than the above.	RCM and KC

*1. Refer to the OMRON website (<http://www.ia.omron.com/>) or consult your OMRON representative for the most recent applicable standards for each model.

Performance Specifications

Item			NX102-				
			12□□	11□□	10□□	90□□	
Processing time	Instruction execution times	LD instruction	3.3 ns				
		Math instructions (for long real data)	70 ns or more				
Programming	Program capacity *1	Size	5 MB				
		Quantity	Number of POU definitions	3,000			
			Number of POU instances	9,000			
	Memory capacity for variables *2	Retain attribute	Size	1.5 MB			
			Number of variables	10,000			
		No Retain attribute	Size	32 MB			
			Number of variables	90,000			
	Data types	Number of data types	1,000				
	Memory for CJ-series Units (Can be specified with AT specifications for variables.)	CIO Area	0 to 6,144 words (CIO 0 to CIO 6,143) *3				
		Work Area	0 to 512 words (W0 to W511) *3				
Holding Area		0 to 1,536 words (H0 to H1,535) *4					
DM Area		0 to 32,768 words (D0 to D32,767) *4					
EM Area		32,768 words × 25 banks (E0_0 to E18_32,767) *4 *5					

Item			NX102-				
			12□□	11□□	10□□	90□□	
Motion control	Number of controlled axes *6	Maximum number of controlled axes	15 axes			4 axes	
		Motion control axes	11 axes			---	
		Single-axis position control axes	4 axes				
		Maximum number of used real axes	12 axes	8 axes	6 axes	4 axes	
		Used motion control servo axes	8 axes	4 axes	2 axes	---	
		Used single-axis position control servo axes	4 axes				
		Maximum number of axes for linear interpolation axis control	4 axes per axes group				---
	Number of axes for circular interpolation axis control	2 axes per axes group				---	
	Maximum number of axes groups			8 axes groups			---
	Motion control period			The same control period as that is used for the process data communications cycle for EtherCAT.			
	Cams	Number of cam data points	Maximum points per cam table	65,535 points			
			Maximum points for all cam tables	262,140 points			
		Maximum number of cam tables		160 tables			
	Position units			Pulse, mm, μm, nm, degree, and inch			
Override factors			0.00%, or 0.01% to 500.00%				

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Item		NX102-				
		12□□	11□□	10□□	90□□	
Built-in EtherNet/IP port	Number of ports		2			
	Physical layer		10BASE-T/100BASE-TX			
	Frame length		1,514 bytes max.			
	Media access method		CSMA/CD			
	Modulation		Baseband			
	Topology		Star			
	Baud rate		100 Mbps (100BASE-TX)			
	Transmission media		STP (shielded, twisted-pair) cable of Ethernet category 5, 5e or higher			
	Maximum transmission distance between Ethernet switch and node		100 m			
	Maximum number of cascade connections		There are no restrictions if an Ethernet switch is used.			
	CIP service: Tag data links (cyclic communications)	Maximum number of connections		32 per port 64 total		
		Packet interval *7		Can be set for each connection. 1 to 10,000 ms in 1-ms increments		
		Permissible communications band		12,000 pps *8 *9 (including heartbeat)		
		Maximum number of tag sets		32 per port 40 total *10		
		Tag types		Network variables CIO/WR/HR/DM		
		Number of tags per connection (i.e., per tag set)		8 (7 tags if Controller status is included in the tag set.)		
		Maximum number of tags		256 per port 512 total		
		Maximum link data size per node (total size for all tags)		19,200 bytes per port 38,400 bytes total		
		Maximum data size per connection		600 bytes		
		Maximum number of registrable tag sets		32 per port 40 total *10 (1 connection = 1 tag set)		
		Maximum tag set size		600 bytes (Two bytes are used if Controller status is included in the tag set.)		
	Multi-cast packet filter *11		Supported.			
	CIP message service: Explicit messages	Class 3 (number of connections)		32 per port 64 total (clients plus server)		
		UCMM (non-connection type)	Maximum number of clients that can communicate at one time	32 per port 64 total		
			Maximum number of servers that can communicate at one time	32 per port 64 total		
	Number of TCP sockets		60			

Item		NX102-				
		12□□	11□□	10□□	90□□	
Built-in EtherNet/IP port	OPC UA Server	Support profile/Model	UA 1.02 Micro Embedded Device Server Profile PLCOpen Information Model			
		Default Endpoint/Port	opc.tcp://192.168.250.1:4840/			
		Maximum number of sessions (Client)	5			
		Maximum number of Monitored Items per server	2,000			
		Sampling rate of Monitored Items (ms)	0, 50, 100, 250, 500, 1000, 2000, 5,000, 10,000 (If set to 0 (zero), it is assumed that is set to 50.)			
		Maximum number of Subscriptions per server	100			
		Maximum number of variables to open	10,000			
		Maximum number of Value attribute of variables to open	10,000			
		Structure's definitions able to open	100			
		Restrictions on variables unable to open	<ul style="list-style-type: none"> • Variables whose size is over 1,024 bytes • Two-dimensional or higher structure arrays • Structures that include two-dimensional and higher arrays • Structures with four or higher levels of nesting • Unions • Arrays whose index number suffix does not start from 0 • Arrays with 1,024 or more elements • Structures with 100 or more members 			
		SecurityPolicy/Mode	Select one of the following. None Sign - Basic128Rsa15 Sign - Basic256 Sign - Basic256Sha256 SignAndEncrypt - Basic128Rsa15 SignAndEncrypt - Basic256 SignAndEncrypt - Basic256Sha256			
		Application Authentication	Authentication	X.509		
			Maximum number of storable certifications	Trusted certification: 32 Issuer certification: 32 Rejected certification: 32		
User Authentication	Authentication	You can set the following items. User name/password Anonymous				

Machine Automation Controller NX1

Item		NX102-			
		12□□	11□□	10□□	90□□
Built-in EtherCAT port	Communications standard	IEC 61158 Type12			
	EtherCAT master specifications	Class B (Feature Pack Motion Control compliant)			
	Physical layer	100BASE-TX			
	Modulation	Baseband			
	Baud rate	100 Mbps (100BASE-TX)			
	Duplex mode	Auto			
	Topology	Line, daisy chain, and branching			
	Transmission media	Twisted-pair cable of category 5 or higher (double-shielded straight cable with aluminum tape and braiding)			
	Maximum transmission distance between nodes	100 m			
	Maximum number of slaves	64			
	Range of node addresses that can be set	1 to 192			
	Maximum process data size	Input: 5,736 bytes Output: 5,736 bytes However, the maximum number of process data frames is 4.			
	Maximum process data size per slave	Input: 1,434 bytes Output: 1,434 bytes			
	Communications cycle	1,000 to 32,000 μs (in 250-μs increments)			
	Sync jitter	1 μs max.			
Unit configuration	Units on CPU Rack	Maximum number of NX Units that can be mounted to the CPU Unit	32		
		Maximum I/O data size that can be allocated in the CPU Unit	Inputs: 8,192 bytes *12 Outputs: 8,192 bytes *12		
	Maximum number of NX Units for entire controller	400			
	Power supply	Model	A non-isolated power supply for DC input is built into the CPU Unit.		
		Power OFF detection time	2 to 8 ms		
Internal clock	Accuracy	At ambient temperature of 55°C: -3.5 to 0.5 min error per month At ambient temperature of 25°C: -1.5 to 1.5 min error per month At ambient temperature of 0°C: -3 to 1 min error per month			
	Retention time of built-in capacitor	At ambient temperature of 40°C: 10 days			

*1. Execution objects and variable tables (including variable names)

*2. Memory used for CJ-series Units is included.

*3. The value can be set in 1-word increments. The value is included in the total size of variables without a Retain attribute.

*4. The value can be set in 1-word increments. The value is included in the total size of variables with a Retain attribute.

*5. It is not possible to use the maximum number of words simultaneously for all banks, because the memory capacity for variables with a Retain attribute is limited to 1.5 MB.

*6. For terminology, refer to the *NJ/NX-series CPU Unit Motion Control User's Manual* (Cat. No. W507).

*7. Data will be refreshed at the set interval, regardless of the number of nodes.

*8. "pps" means packets per second, i.e., the number of communications packets that can be sent or received in one second.

*9. The allowable bandwidth varies depending on the RPI of the connection in use, the primary task period, and the number of ports simultaneously used for EtherNet/IP communications.

*10. When tag sets that exceed the total of 40 are set, a Number of Tag Sets for Tag Data Links Exceeded (840E0000 hex) occurs.

*11. As the EtherNet/IP port implements the IGMP client, unnecessary multi-cast packets can be filtered by using an Ethernet switch that supports IGMP Snooping.

*12. You can check the I/O allocation status with the Sysmac Studio. Refer to the *NJ/NX-series CPU Unit Software User's Manual* (Cat. No. W501) for how to check the I/O allocation status. Also, refer to the relevant manuals for specific Units for the maximum I/O data size per NX Unit.

Function Specifications

Item		NX102			
Tasks	Function	I/O refreshing and the user program are executed in units that are called tasks. Tasks are used to specify execution conditions and execution priority.			
		Periodically executed tasks	Maximum number of primary periodic tasks	1	
			Maximum number of periodic tasks	2	
		Conditionally executed tasks	Maximum number of event tasks	32	
Execution condition	When Activate Event Task instruction is executed or when condition expression for variable is met				
Programming	POU (Program Organization Unit)	Programs		POUs that are assigned to tasks	
		Function blocks		POUs that are used to create objects with specific conditions	
		Functions		POUs that are used to create objects that determine unique outputs for the inputs, such as for data processing	
	Programming languages	Types		Ladder diagrams *1 and structured text (ST)	
	Namespaces		A concept that is used to group identifiers for POU definitions		
	Variables	External access of variables	Network variables	The function which allows access from the HMI, host computers, or other controllers	
	Data types	Basic data types	Boolean	BOOL	
			Bit strings	BYTE, WORD, DWORD, LWORD	
			Integers	INT, SINT, DINT, LINT, UINT, USINT, UDINT, ULINT	
			Real numbers	REAL, LREAL	
			Durations	TIME	
			Dates	DATE	
			Times of day	TIME_OF_DAY	
			Date and time	DATE_AND_TIME	
			Text strings	STRING	
		Derivative data types		Structures, unions, enumerations	
		Structures	Function	A derivative data type that groups together data with different variable types	
			Maximum number of members	2,048	
			Nesting maximum levels	8	
			Member data types	Basic data types, structures, unions, enumerations, array variables	
			Specifying member offsets	You can use member offsets to place structure members at any memory locations	
		Unions	Function	A derivative data type that enables access to the same data with different data types	
			Maximum number of members	4	
	Member data types		BOOL, BYTE, WORD, DWORD, LWORD		
	Enumerations	Function	A derivative data type that uses text strings called enumerators to express variable values		
	Data type attributes	Array specifications	Function	An array is a group of elements with the same data type. You specify the number (subscript) of the element from the first element to specify the element	
			Maximum number of dimensions	3	
			Maximum number of elements	65,535	
			Array specifications for FB instances	Supported	
		Range specifications		You can specify a range for a data type in advance. The data type can take only values that are in the specified range	
	Libraries		User libraries		
	Motion control	Control modes		Position control, velocity control, torque control	
Axis types		Servo axes, virtual servo axes, encoder axes, virtual encoder axes, PTP axes			
Positions that can be managed		Command positions and actual positions			

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Item			NX102	
Motion control	Single axes	Single-axis position control	Absolute positioning	Positioning is performed for a target position that is specified with an absolute value
			Relative positioning	Positioning is performed for a specified travel distance from the command current position
			Interrupt feeding	Positioning is performed for a specified travel distance from the position where an interrupt input was received from an external input
			Cyclic synchronous absolute positioning	A positioning command is output each control period in Position Control Mode
		Single-axis velocity control	Velocity control	Velocity control is performed in Position Control Mode
			Cyclic synchronous velocity control	A velocity command is output each control period in Velocity Control Mode
		Single-axis torque control	Torque control	The torque of the motor is controlled
		Single-axis synchronized control	Starting cam operation	A cam motion is performed using the specified cam table
			Ending cam operation	The cam motion for the axis that is specified with the input parameter is ended
			Starting gear operation	A gear motion with the specified gear ratio is performed between a master axis and slave axis
			Positioning gear operation	A gear motion with the specified gear ratio and sync position is performed between a master axis and slave axis
			Ending gear operation	The specified gear motion or positioning gear motion is ended
			Synchronous positioning	Positioning is performed in sync with a specified master axis
			Master axis phase shift	The phase of a master axis in synchronized control is shifted
		Combining axes	The command positions of two axes are added or subtracted and the result is output as the command position	
		Single-axis manual operation	Powering the Servo	The Servo in the Servo Drive is turned ON to enable axis motion
			Jogging	An axis is jogged at a specified target velocity
		Auxiliary functions for single-axis control	Resetting axis errors	Axes errors are cleared
			Homing	A motor is operated and the limit signals, home proximity signal, and home signal are used to define home
			Homing with parameter	The parameters are specified, the motor is operated, and the limit signals, home proximity signal, and home signal are used to define home
			High-speed homing	Positioning is performed for an absolute target position of 0 to return to home
	Stopping		An axis is decelerated to a stop	
	Immediately stopping		An axis is stopped immediately	
	Setting override factors		The target velocity of an axis can be changed	
	Changing the current position		The command current position or actual current position of an axis can be changed to any position.	
	Enabling external latches		The position of an axis is recorded when a trigger occurs	
	Disabling external latches		The current latch is disabled	
	Zone monitoring		You can monitor the command position or actual position of an axis to see when it is within a specified range (zone)	
	Enabling digital cam switches		You can turn a digital output ON and OFF according to the position of an axis	
	Monitoring axis following error		You can monitor whether the difference between the command positions or actual positions of two specified axes exceeds a threshold value	
	Resetting the following error		The error between the command current position and actual current position is set to 0	
	Torque limit		The torque control function of the Servo Drive can be enabled or disabled and the torque limits can be set to control the output torque	
	Command position compensation	The function which compensates the position for the axis in operation		
	Start velocity	You can set the initial velocity when axis motion starts		
	Axes groups	Multi-axes coordinated control	Absolute linear interpolation	Linear interpolation is performed to a specified absolute position
			Relative linear interpolation	Linear interpolation is performed to a specified relative position
			Circular 2D interpolation	Circular interpolation is performed for two axes
			Axes group cyclic synchronous absolute positioning	A positioning command is output each control period in Position Control Mode

Item			NX102		
Motion control	Axes groups	Auxiliary functions for multi-axes coordinated control	Resetting axes group errors	Axes group errors and axis errors are cleared	
			Enabling axes groups	Motion of an axes group is enabled	
			Disabling axes groups	Motion of an axes group is disabled	
			Stopping axes groups	All axes in interpolated motion are decelerated to a stop	
			Immediately stopping axes groups	All axes in interpolated motion are stopped immediately	
			Setting axes group override factors	The blended target velocity is changed during interpolated motion	
			Reading axes group positions	The command current positions and actual current positions of an axes group can be read	
			Changing the axes in an axes group	The Composition Axes parameter in the axes group parameters can be overwritten temporarily	
	Common items	Cams	Setting cam table properties	The end point index of the cam table that is specified in the input parameter is changed	
			Saving cam tables	The cam table that is specified with the input parameter is saved in non-volatile memory in the CPU Unit	
			Generating cam tables	The cam table is generated from the cam property and cam node that is specified in input parameters	
		Parameters	Writing MC settings	Some of the axis parameters or axes group parameters are overwritten temporarily	
			Changing axis parameters	The axis parameters can be accessed or changed from the user program	
	Auxiliary functions	Count modes		You can select either Linear Mode (finite length) or Rotary Mode (infinite length).	
		Unit conversions		You can set the display unit for each axis according to the machine	
		Acceleration/deceleration control	Automatic acceleration/deceleration control	Jerk is set for the acceleration/deceleration curve for an axis motion or axes group motion	
			Changing the acceleration and deceleration rates	You can change the acceleration or deceleration rate even during acceleration or deceleration	
		In-position check		You can set an in-position range and in-position check time to confirm when positioning is completed	
		Stop method		You can set the stop method to the immediate stop input signal or limit input signal	
		Re-execution of motion control instructions		You can change the input variables for a motion control instruction during execution and execute the instruction again to change the target values during operation	
		Multi-execution of motion control instructions (Buffer Mode)		You can specify when to start execution and how to connect the velocities between operations when another motion control instruction is executed during operation	
		Continuous axes group motions (Transition Mode)		You can specify the Transition Mode for multi-execution of instructions for axes group operation	
		Monitoring functions	Software limits	The movement range of an axis is monitored	
			Following error	The error between the command current value and the actual current value is monitored for each axis	
			Velocity, acceleration rate, deceleration rate, torque, interpolation velocity, interpolation acceleration rate, interpolation deceleration rate	You can set and monitor warning values for each axis and each axes group	
		Absolute encoder support		You can use an OMRON 1S-series Servomotor or G5-series Servomotor with an Absolute Encoder to eliminate the need to perform homing at startup	
		Input signal logic inversion		You can inverse the logic of immediate stop input signal, positive limit input signal, negative limit input signal, or home proximity input signal	
		External interface signals			The Servo Drive input signals listed on the right are used. Home signal, home proximity signal, positive limit signal, negative limit signal, immediate stop signal, interrupt input signal
	Unit (I/O) management	EtherCAT slaves	Maximum number of slaves	64	
	Communications	Built-in EtherNet/IP port	Communications protocol		TCP/IP, UDP/IP
			TCP/IP functions	CIDR	The function which performs IP address allocations without using a class (class A to C) of IP address
				IP Forwarding	The function which forwards IP packets between interfaces
				Packet Filter	The function which checks the IP packet to determine whether to receive and send it based on the source IP address and TCP port number

Item				NX102	
Communications	Built-in EtherNet/IP port	CIP communications service	Tag data links	Programless cyclic data exchange is performed with the devices on the EtherNet/IP network	
			Message communications	CIP commands are sent to or received from the devices on the EtherNet/IP network	
			CIP Safety routing	Routing function for CIP Safety on the EtherNet/IP network. The endpoint of CIP Safety is NX-SL5□00 in the system	
		TCP/IP applications	Socket services	Data is sent to and received from any node on Ethernet using the UDP or TCP protocol. Socket communications instructions are used	
			FTP client	Files are transferred via FTP from the CPU Unit to computers or controllers at other Ethernet nodes. FTP client communications instructions are used	
			FTP server	Files can be read from or written to the SD Memory Card in the CPU Unit from computers at other Ethernet nodes	
			Automatic clock adjustment	Clock information is read from the NTP server at the specified time or at a specified interval after the power supply to the CPU Unit is turned ON. The internal clock time in the CPU Unit is updated with the read time	
		SNMP agent	Built-in EtherNet/IP port internal status information is provided to network management software that uses an SNMP manager		
		OPC UA	Server function	The function to respond to requests from clients on the OPC UA network	
	EtherCAT port	Supported services	Process data communications	A communications method to exchange control information in cyclic communications between the EtherCAT master and slaves. This communications method is defined by CoE	
			SDO communications	A communications method to exchange control information in noncyclic event communications between EtherCAT master and slaves. This communications method is defined by CoE	
		Network scanning		Information is read from connected slave devices and the slave configuration is automatically generated	
		DC (Distributed Clock)		Time is synchronized by sharing the EtherCAT system time among all EtherCAT devices (including the master)	
		Packet monitoring		The frames that are sent by the master and the frames that are received by the master can be saved. The data that is saved can be viewed WireShark or other applications	
		Enable/disable settings for slaves		The slaves can be enabled or disabled as communications targets	
		Disconnecting/connecting slaves		Temporarily disconnects a slave from the EtherCAT network for maintenance, such as for replacement of the slave, and then connects the slave again	
		Supported application protocol	CoE	SDO messages of the CAN application can be sent to slaves via EtherCAT	
Communications instructions				CIP communications instructions, socket communications instructions, SDO message instructions, no-protocol communications instructions, FTP client instructions, Modbus RTU protocol instructions, Modbus TCP protocol instructions	
System management	Event logs	Function		Events are recorded in the logs	
		Maximum number of events	System event log	768 [Breakdown] • For CPU Unit: 512 • For NX Unit without MPU: 256	
			Access event log	576 [Breakdown] • For CPU Unit: 512 • For NX Unit without MPU: 64	
			User-defined event log	512	
Debugging	Online editing	Single		Programs, function blocks, functions, and global variables can be changed online. More than one operators can change POU's individually via network	
	Forced refreshing				The user can force specific variables to TRUE or FALSE
		Maximum number of forced variables	Device variables for EtherCAT slaves	64	
	MC Test Run				Motor operation and wiring can be checked from the Sysmac Studio
	Synchronizing				The project file in the Sysmac Studio and the data in the CPU Unit can be made the same when online
	Differential monitoring				You can monitor when a variable changes to TRUE or changes to FALSE
		Maximum number of monitored variables		8	

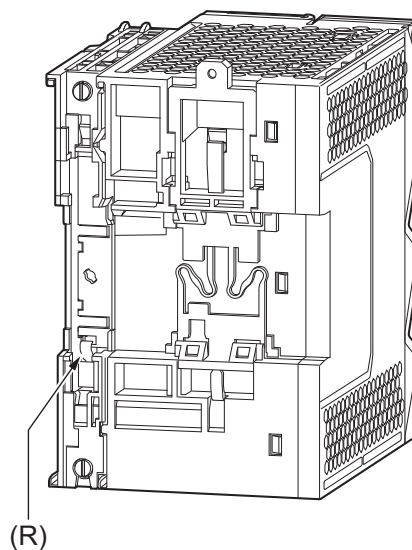
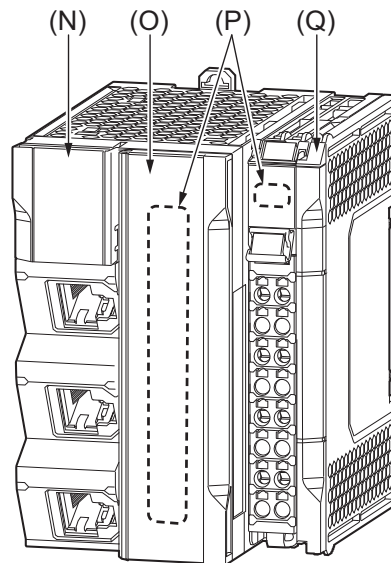
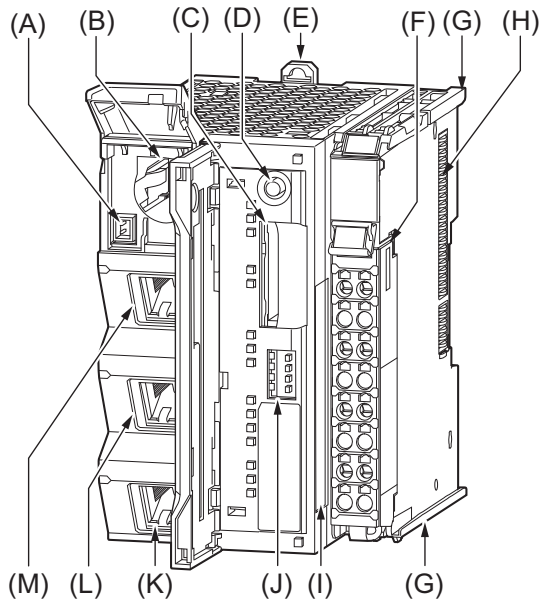
Item		NX102			
Debugging	Data tracing	Types	Single triggered trace	When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically	
			Continuous trace	Data tracing is executed continuously and the trace data is collected by the Sysmac Studio	
		Maximum number of simultaneous data traces	2		
		Maximum number of records	10,000		
		Sampling	Maximum number of sampled variables	48	
		Timing of sampling	Sampling is performed for the specified task period, at the specified time, or when a sampling instruction is executed		
		Triggered traces	Trigger conditions are set to record data before and after an event		
			Trigger conditions	<ul style="list-style-type: none"> When BOOL variable changes to TRUE or FALSE Comparison of non-BOOL variable with a constant. Comparison method: Equals (=), Greater than (>), Greater than or equals (≥), Less than (<), Less than or equals (≤), Not equal (≠) 	
			Delay	You can set the percentage of sampling before and after the trigger condition is met	
		Simulation	The operation of the CPU Unit is emulated in the Sysmac Studio		
Reliability functions	Self-diagnosis	Controller errors	Levels	Major faults, partial faults, minor faults, observation, information	
		User-defined errors		User-defined errors are registered in advance and then records are created by executing instructions	
			Levels	8	
Security	Protecting software assets and preventing operating mistakes	CPU Unit names and serial IDs		When going online to a CPU Unit from the Sysmac Studio, the CPU Unit name in the project is compared to the name of the CPU Unit being connected to	
		Protection	User program transfer with no restoration information	You can prevent reading data in the CPU Unit from the Sysmac Studio	
			CPU Unit write protection	You can prevent writing data to the CPU Unit from the Sysmac Studio or SD Memory Card	
			Overall project file protection	You can use passwords to protect .smc files from unauthorized opening on the Sysmac Studio	
			Data protection	You can use passwords to protect POU's on the Sysmac Studio	
		Verification of operation authority		Online operations can be restricted by operation rights to prevent damage to equipment or injuries that may be caused by operating mistakes	
			Number of groups	5	
	Verification of user program execution ID	The user program cannot be executed without entering a user program execution ID from the Sysmac Studio for the specific hardware (CPU Unit)			
SD Memory Card functions	Storage type		SD Memory Card, SDHC Memory Card		
	Application	Automatic transfer from SD Memory Card		When the power supply to the controller is turned ON, the data that is stored in the autoloading directory of the SD Memory Card is transferred to the controller	
		Program transfer from SD Memory Card		With the specification of the system-defined variable, you can transfer a program that is stored in the SD Memory Card to the controller	
		SD Memory Card operation instructions		You can access SD Memory Cards from instructions in the user program	
		File operations from the Sysmac Studio		You can perform file operations for controller files in the SD Memory Card and read/write standard document files on the computer	
		SD Memory Card life expiration detection		Notification of the expiration of the life of the SD Memory Card is provided in a system-defined variable and event log	
Backing up data	SD Memory Card backups	Operating methods	CPU Unit front-panel DIP switch	You can perform backup, verification, and restoration operations by manipulating the front-panel DIP switch on the CPU Unit	
			Specification with system-defined variables	You can perform backup, verification, and restoration operations by manipulating system-defined variables	
			SD Memory Card Window in Sysmac Studio	Backup and verification operations are performed from the SD Memory Card Window of the Sysmac Studio	
			Special instruction	The special instruction is used to backup data	
		Protection	Disabling backups to SD Memory Cards	Backing up data to a SD Memory Card is prohibited	
	SD Memory Card unit backups		Restores the data of the Safety CPU Unit using the front-panel DIP switch on the Safety CPU Unit and SD Memory Card		
	Sysmac Studio Controller backups		The Sysmac Studio is used to backup, restore, or verify controller data		

*1. Inline ST is supported. (Inline ST is ST that is written as an element in a ladder diagram.)

*2. When connected to a CPU rack.

Machine Automation Controller NX1

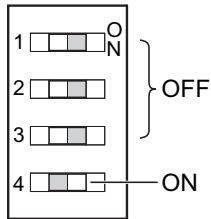
Part Names and Functions



Letter	Name	Function
A	Battery connector	Connects a separately-sold backup battery to the CPU Unit.
B	Battery slot	Allows a separately-sold backup battery to be mounted into the CPU Unit.
C	SD Memory Card connector	Connects the SD Memory Card to the CPU Unit.
D	SD Memory Card power supply switch	Turns OFF the power supply so that you can remove the SD Memory Card. <i>NX-series NX102 CPU Unit Hardware User's Manual (W593)</i>
E	DIN Track mounting hook	This hook is used to mount the NX Unit to a DIN Track.
F	Terminal block	The terminal block is used for wiring for the Unit power supply and grounding cable.
G	Unit hookup guides	These guides are used to mount an NX Unit or the End Cover.
H	NX bus connector	This connector is used to connect the NX Unit mounted on the right side.
I	ID information indication	Shows the ID information of the CPU Unit.
J	DIP switch	Used in Safe Mode*1 or when backing up data*2. Normally, turn OFF all of the pins.
K	Built-in EtherCAT port (port 3)	Connects the built-in EtherCAT with an Ethernet cable.
L	Built-in EtherNet/IP port (port 2)	Connects the built-in EtherNet/IP with an Ethernet cable.
M	Built-in EtherNet/IP port (port 1)	Use port 1 to perform OPC UA communications.
N	Battery cover	A cover for the battery slot. It opens upward.
O	SD Memory Card	A cover for the SD Memory Card and the DIP switch. It opens toward the left.
P	Operation Status Indicators	Shows the operation status of the CPU Unit by multiple indicators.

Letter	Name	Function
Q	End Cover	A cover to protect the NX Unit and CPU Unit. One End Cover is provided with the CPU Unit.
R	DIN Track contact plate	This plate is used to contact the functional ground terminal with a DIN Track.

*1. To use Safe Mode, set the DIP switch as shown below and then turn ON the power supply to the Controller.



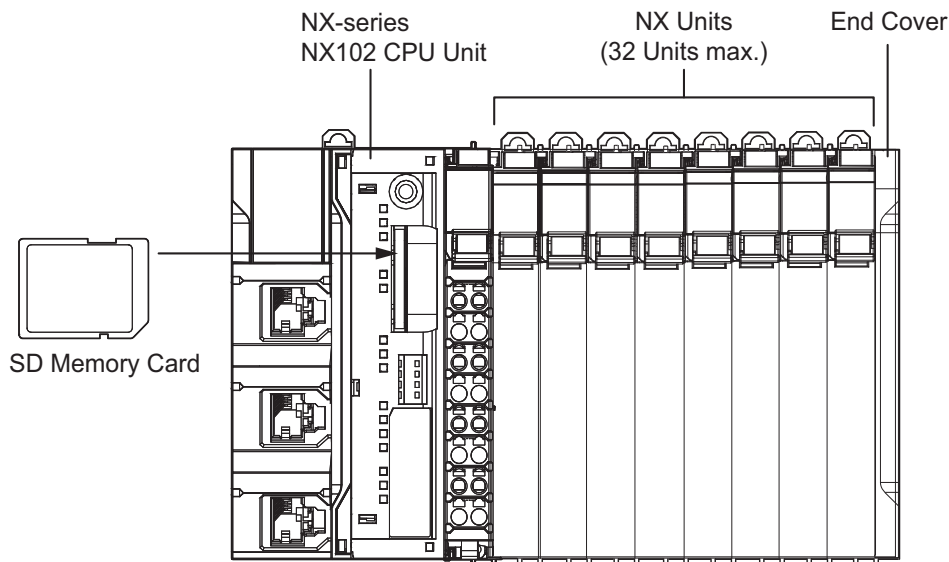
If the power supply to the Controller is turned ON with the CPU Unit in Safe Mode, the CPU Unit will start in PROGRAM mode. Use the Safe Mode if you do not want to execute the user program when the power supply is turned ON or if it is difficult to connect the Sysmac Studio. For information on Safe Mode, refer to the *NJ/NX-series Troubleshooting Manual* (Cat. No. W503).

*2. Refer to the *NJ/NX-series CPU Unit Software User's Manual* (Cat. No. W501) for details on backing up data.

NX Unit Configuration

CPU Rack

The CPU Rack consists of an NX-series NX102 CPU Unit, NX Units, and an End Cover.
Up to 32 NX Units can be connected.



Series	Configuration	Remarks	
NX-series	NX-series NX102 CPU Unit	One required for every CPU Rack.	
	End Cover	Must be connected to the right end of the CPU Rack. One End Cover is provided with the CPU Unit.	
	NX Units	Digital I/O Unit	Up to 32 Units can be mounted to each CPU Rack. Refer to <i>NX-series NX102 CPU Unit Hardware User's Manual</i> (W593) for information such as restrictions on the NX Units. For information on the most recent lineup of NX Units, refer to NX-series catalogs or OMRON websites, or ask your OMRON representative.
		Analog I/O Unit	
		System Unit	
		Position Interface Unit	
	Communication Interface Unit		
	Load Cell Input Unit		
NJ/NX-series	SD Memory Card	Install as required.	

Battery

The battery is not mounted when the product is shipped.

To turn OFF the power supply to the equipment for a certain period of time by using the clock data for programming, event logs, etc., you need a separately-sold battery to retain the clock data.

The following describes the purpose of the battery mounting, the battery model, and the battery-related error detection and clock data settings.

Purpose of the Battery Mounting

The battery is used to retain the clock data while the power is not supplied to the CPU Unit. The clock data is retained by the built-in capacitor whether the battery is mounted or not, but the retention period depends on the continuous power-ON time of the CPU Unit, as shown below.

Continuous power-ON time of CPU Unit *1	Retention period during no power supply at an ambient temperature of 40°C
100 hours	Approx. 10 days
8 hour	Approx. 8 days
1 hour	Approx. 7 days

*1. This is equivalent to the time to charge a built-in capacitor in which no electric charge is accumulated.

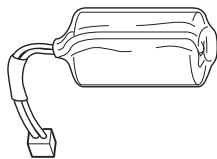
When you use the clock data for programming, use a battery if you cannot ensure the continuous power-ON time shown above or the power-OFF time is longer than the above power-ON time.

The following data (other than the clock data) is retained in the built-in non-volatile memory, so they are not lost even if the battery and built-in capacitor are fully discharged.

- User program
- Set values
- Variables retained during power interruption
- Event logs

Battery Model

The table below shows the model and specifications of the battery that can be used.

Model	Appearance	Specification
CJ1W-BAT01		Service life: 5 years For the battery lifetime, refer to <i>NX-series NX102 CPU Unit Hardware User's Manual (W593)</i> . The clock information is retained during power interruptions.

Sysmac Studio

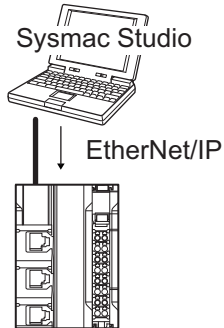
Connection

With an NX102 CPU Unit, you can connect the Sysmac Studio online in the following ways.

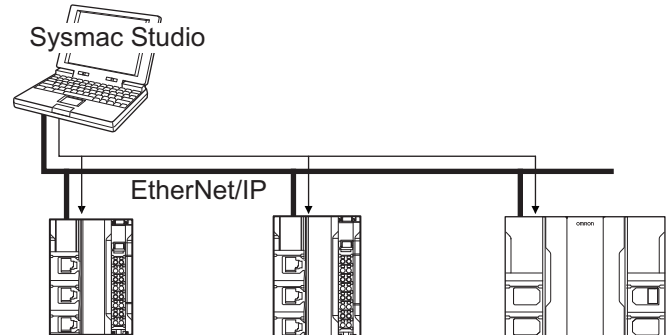
Configuration

Connection with EtherNet/IP

- 1: 1 Connection



- 1: N Connection



- A direct connection is made from the Sysmac Studio. The IP address and connection device do not need to be specified. *1
- You can make the connection whether or not an Ethernet switch is used.
- Support for Auto-MDI enables the use of cross cables or straight cables if a direct connection is made.
- 1: 1 connection is possible only for the built-in EtherNet/IP port 1.

Directly specify the IP address of the remote device.

*1. With the NX102 CPU Unit, this is possible only when you connect the Unit to the built-in EtherNet/IP port (port 1).

Version Information

Unit Versions and Corresponding Sysmac Studio Versions

This following table gives the relationship between the unit versions of NX-series NX102 CPU Units and the corresponding Sysmac Studio versions.

Unit version of CPU Unit	Corresponding version of Sysmac Studio
Ver. 1.30 *1	Ver. 1.23

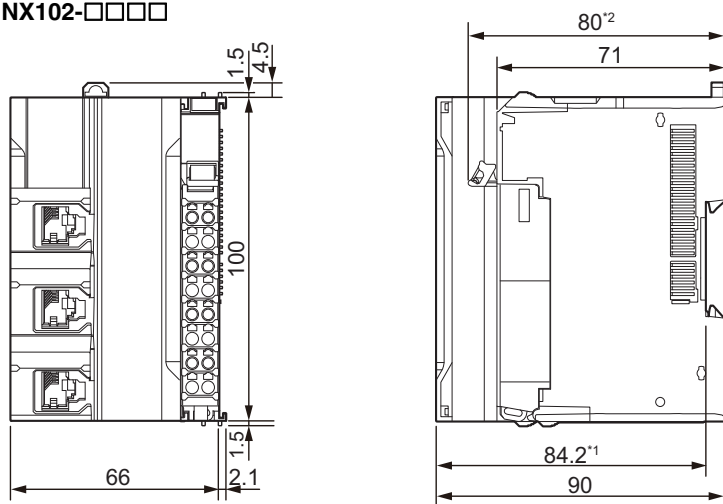
*1. There is no NX102 CPU Unit with unit version 1.29 or earlier.

Dimensions

(Unit: mm)

NX-Series NX102 CPU Unit

NX102-□□□□



Unit: [mm]

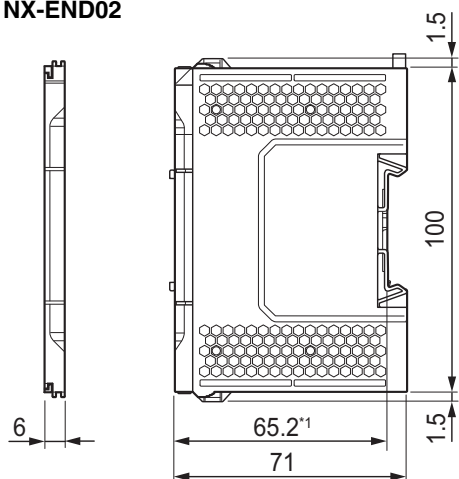
*1. The dimension from the attachment surface of the DIN Track to the front surface of the CPU Unit.

*2. The dimension from the terminal block lock lever to the back surface of the CPU Unit.

For dimensions after attaching the communications cables, refer to *NX-series NX102 CPU Unit Hardware User's Manual (W593)*.

End cover

NX-END02



Unit: [mm]

*1. The dimension from the attachment surface of the DIN Track to the front surface of the end cover.

Related Manuals

The following manuals are related. Use these manuals for reference.

Manual name	Cat. No.	Model numbers	Application	Description
NX-series NX102 CPU Unit Hardware User's Manual	W593	NX102-□□□□	Learning the basic specifications of the NX102 CPU Units, including introductory information, designing, installation, and maintenance. Mainly hardware information is provided.	An introduction to the entire NX102 system is provided along with the following information on the CPU Unit. <ul style="list-style-type: none"> • Features and system configuration • Introduction • Part names and functions • General specifications • Installation and wiring • Maintenance and Inspection
NJ/NX-series CPU Unit Software User's Manual	W501	NX701-□□□□ NX102-□□□□ NX1P2-□□□□ NJ501-□□□□ NJ301-□□□□ NJ101-□□□□	Learning how to program and set up an NJ/NX-series CPU Unit. Mainly software information is provided.	The following information is provided on a Controller built with an NJ/NX-series CPU Unit. <ul style="list-style-type: none"> • CPU Unit operation • CPU Unit features • Initial settings • Programming based on IEC 61131-3 language specifications
NJ/NX-series Instructions Reference Manual	W502	NX701-□□□□ NX102-□□□□ NX1P2-□□□□ NJ501-□□□□ NJ301-□□□□ NJ101-□□□□	Learning detailed specifications on the basic instructions of an NJ/NX-series CPU Unit.	The instructions in the instruction set (IEC 61131-3 specifications) are described.
NJ/NX-series CPU Unit Motion Control User's Manual	W507	NX701-□□□□ NX102-□□□□ NX1P2-□□□□ NJ501-□□□□ NJ301-□□□□ NJ101-□□□□	Learning about motion control settings and programming concepts.	The settings and operation of the CPU Unit and programming concepts for motion control are described.
NJ/NX-series Motion Control Instru- ctions Reference Manual	W508	NX701-□□□□ NX102-□□□□ NX1P2-□□□□ NJ501-□□□□ NJ301-□□□□ NJ101-□□□□	Learning about the specifications of the motion control instructions.	The motion control instructions are described.
NJ/NX-series CPU Unit Built-in EtherCAT® Port User's Manual	W505	NX701-□□□□ NX102-□□□□ NX1P2-□□□□ NJ501-□□□□ NJ301-□□□□ NJ101-□□□□	Using the built-in EtherCAT port on an NJ/NX-series CPU Unit.	Information on the built-in EtherCAT port is provided. This manual provides an introduction and provides information on the configuration, features, and setup.
NJ/NX-series CPU Unit Built-in EtherNet/IP™ Port User's Manual	W506	NX701-□□□□ NX102-□□□□ NX1P2-□□□□ NJ501-□□□□ NJ301-□□□□ NJ101-□□□□	Using the built-in EtherNet/IP port on an NJ/NX-series CPU Unit.	Information on the built-in EtherNet/IP port is provided. Information is provided on the basic setup, tag data links, and other features.
NJ/NX-series CPU Unit OPC UA User's Manual	W588	NX102-□□□□ NJ501-1□□0	Using the OPC UA.	Describes the OPC UA.
NX-series CPU Unit FINS Function User's Manual	W596	NX701-□□20 NX102-□□□□	Using the FINS function of an NX-series CPU Unit.	Describes the FINS function of an NX-series CPU Unit.

Machine Automation Controller NX1

Manual name	Cat. No.	Model numbers	Application	Description
NJ/NX-series Troubleshooting Manual	W503	NX701-□□□□ NX102-□□□□ NX1P2-□□□□ NJ501-□□□□ NJ301-□□□□ NJ101-□□□□	Learning about the errors that may be detected in an NJ/NX-series Controller.	Concepts on managing errors that may be detected in an NJ/NX-series Controller and information on individual errors are described.
Sysmac Studio Version 1 Operation Manual	W504	SYSMAC-SE2□□□□	Learning about the operating procedures and functions of the Sysmac Studio.	Describes the operating procedures of the Sysmac Studio.
NX-series EtherCAT® Coupler Unit User's Manual	W519	NX-ECC□□□□	Learning how to use the NX-series EtherCAT Coupler Unit and EtherCAT Slave Terminals.	The following items are described: the overall system and configuration methods of an EtherCAT Slave Terminal (which consists of an NX-series EtherCAT Coupler Unit and NX Units), and information on hardware, setup, and functions to set up, control, and monitor NX Units through EtherCAT.
NX-series Data Reference Manual	W525	NX-□□□□□□	Referencing lists of the data that is required to configure systems with NX-series Units.	Lists of the power consumptions, weights, and other NX Unit data that is required to configure systems with NX-series Units are provided.
NX-series NX Units User's Manual	W521	NX-ID□□□□ NX-IA□□□□ NX-OC□□□□ NX-OD□□□□ NX-MD□□□□	Learning how to use NX Units.	Describes the hardware, setup methods, and functions of the NX Units. Manuals are available for the following Units. Digital I/O Units, Analog I/O Units, System Units, Position Interface Units, Communications Interface Units, Load Cell Input Unit, and IO-Link Master Units.
	W522	NX-AD□□□□ NX-DA□□□□		
	W566	NX-TS□□□□ NX-HB□□□□		
	W523	NX-PD1□□□□ NX-PF0□□□□ NX-PC0□□□□ NX-TBX01		
	W524	NX-EC0□□□□ NX-ECS□□□□ NX-PG0□□□□		
	W540	NX-CIF□□□□		
	W565	NX-RS□□□□		
	W567	NX-ILM□□□□		
NX-series Safety Control Unit User's Manual	Z930	NX-SL□□□□ NX-SI□□□□ NX-SO□□□□	Learning how to use NX-series Safety Control Units.	Describes the hardware, setup methods, and functions of the NX-series Safety Control Units.
NA-series Programmable Terminal Software User's Manual	V118	NA5-□W□□□□	Learning about NA-series PT pages and object functions.	Describes the pages and object functions of the NA-series Programmable Terminals.
NS-series Programmable Terminals Programming Manual	V073	NS15-□□□□□□ NS12-□□□□□□ NS10-□□□□□□ NS8-□□□□□□ NS5-□□□□□□	Learning how to use the NS-series Programmable Terminals.	Describes the setup methods, functions, etc. of the NS-series Programmable Terminals.

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